## Introduction :

Honey is known for its nutritive value and used in various food and medicinal applications. Due to the increasing awareness of honey, various value added products may have good acceptability in India. Use of honey in diversified products will increase its consumption. This will help in increase of honey sales and to increase the revenue of the beekeepers. Thus the Honey Based Value Added Food Products Industry will create direct and indirect employment in the rural sector.
Process of manufactuer : 1) Washed the fruits (3 ripe mangoes, 1 meddium size papaya 1 medium size pineapple 5 medium size guava) and boiled in water for 10 minutes. 2) Peeled the fruits and extracted the pulpwith the help of amixer grander 3) In a coppeer bottom Steel Vessel took the fruit pulp sugar and citric acid and boiled for 5 minutes 4) Added 25 ml pectin (Prepared by dissolving 10 gms pectin in 25 ml water) and continued boiling for 2 more minutes with vigororous stirring 5) Stopped heating and added 2 Gms of potassium metabisulphite preservative after dissolving in tittle water and kept the container tightly closed 6) When the contents are cooled to about 65 C added honey and mixed will 7) Filled hot in 500 ml vide mouth glass bottles with lug cap and sealed.

## 1 Name of the Product: Honey Jam.

2 Project Cost :
a Capital Expenditure
Land Own
Workshed in sq.ft On rent
 Equipment

1) Decliming paddles, 2)Wooden drums, 3) Wooden drums for stuffing, 4) Fleshing machine, 5) Band Knif spilitting machine, 6) Jack setting machine, 7)Toggles board, 8) Parallel straps, 9) Buffing machine, 10) Tools and equipment

Total Capital Expenditure

| Rs. | $150,000.00$ |
| :--- | ---: |
| Rs. | $165,000.00$ |
| Rs. | $315,000.00$ |

3 Estimated Annual Production Capacity:
(Rs. in 000)

| Sr.No. | Particulars | Capacity in No.. | Rate Rs | Total Value |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{1}$ | HONENY JAM |  |  | 1028.68 |  |  |  |  |
| TOTAL |  |  |  |  |  | $\mathbf{0 . 0 0}$ | $\mathbf{0 . 0 0}$ | $\mathbf{6 9 9 8 . 0 0}$ |


| 4 | Raw Material |  | Rs. | $594,000.00$ |  |
| :--- | :--- | :--- | :--- | :--- | ---: | ---: |
| 5 | Packing Material |  |  | Rs. |  |
| 6 | Wages (1-Skilled \& 2-Unskilled) |  | Rs. | $10,000.00$ |  |
| 7 | Salaries --(MANAGER-1) |  | Rs. | $144,000.00$ |  |


| 8 | Administrative Expenses | : | Rs. | 45,000.00 |
| :---: | :---: | :---: | :---: | :---: |
| 9 | Overheads | : | Rs. | 60,000.00 |
| 10 | Miscellaneous Expenses | : | Rs. | 12,000.00 |
| 11 | Depreciation | : | Rs. | 15,600.00 |
| 12 | Insurance | : | Rs. | 1,620.00 |
| 13 | Interest (As per the PLR) <br> a. C.E.Loan | : | Rs. | 21,060.00 |
|  | b. W.C.Loan | : | Rs. | 21,450.00 |
|  | Total Interest |  | Rs. | 42,510.00 |
| 14 | Working Capital Requirement Fixed Cost | : | Rs. | 199,680.00 |
|  | Variable Cost |  | Rs. | 829,450.00 |
|  | Requirement of WC per Cycle |  | Rs. | 171,522.00 |

15 Cost Analysis

| Sr.No. | Particulars | Capacity Utilization(Rs in '000) |  |  |  |
| :---: | :--- | :---: | :---: | :---: | ---: |
|  | Fixed Cost | $100 \%$ | $60 \%$ | $70 \%$ | $80 \%$ |
| $\mathbf{1}$ | 199.68 | 119.81 | 139.78 | 159.74 |  |
| $\mathbf{2}$ | Variable Cost | 829.00 | 497.40 | 580.30 | 663.20 |
| $\mathbf{3}$ | Cost of Production | 1028.68 | 617.21 | 720.08 | 740.04 |
| $\mathbf{4}$ | Projected Sales | 1750.00 | 1050.00 | 1225.00 | 1400.00 |
| $\mathbf{5}$ | Gross Surplus | 721.32 | 432.79 | 504.92 | 577.06 |
| $\mathbf{6}$ | Expected Net Surplus | 706.00 | 417.00 | 489.00 | 561.00 |

Note : 1. All figures mentioned above are only indicative.
2. If the investment on Building is replaced by Rental then
a. Total Cost of Project will be reduced.
b. Profitability will be increased.
c. Interest on C.E.will be reduced.

